

Scope Certificate
Scope Certificate Number ICA-GRS-21-119/01B
Scope Certificate Version Number ICA-GRS-21-119/01B

ICEA
certifies that

TESSITURA DI RAION D'INVERUNO SRL
Textile-Exchange-ID (TE-ID) TE-00025301
ICEA Client Number ICEA-TX-126
Viale Piemonte 15
Inveruno, 20010
Lombardia, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):
Greige fabrics (PC0026), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
Preparatory (PR0022)*, Weaving (PR0033), Dyeing (PR0008)*, Finishing (PR0012)*, Spinning (PR0027)*
*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-04-15

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-04-16

Certification Body

Standard

Status: Valid


Paola Zumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA
Certification Body Accredited by: IOAS ; Accreditation Number: 26
Inspection Body:
Auditor(s): PIETRO SERRATORE Pietro Serratore

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Scope Certificate Number ICA-GRS-21-119/01B Version ICA-GRS-21-119/01B
TESSITURA DI RAION D'INVERUNO SRL
GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)
14611	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14612	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14613	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14614	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14615	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14616	Greige fabrics (PC0026)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
14617	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
14618	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
14619	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
14620	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
14621	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
14622	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
14623	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
14624	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
14626	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
14627	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	57.00% Recycled post-consumer Polyester (RM0189) + 40.00% Recycled pre-consumer Cotton (RM0106) + 3.00% Mixed Fibers (RM0258)	GRS
37906	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS
37907	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
37908	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
37909	Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
50926	Greige fabrics (PC0026)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS
50927	Greige fabrics (PC0026)	Woven fabrics (PD0059)	70.00% Recycled pre-consumer Polyamide (RM0184) + 30.00% Polyamide (RM0182)	GRS

50928	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS
50929	Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-04-16

Certification Body

Standard

Status: Valid

Paolo Zumaga
Paolo Zumaga



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Scope Certificate Number ICA-GRS-21-119/01B Version ICA-GRS-21-119/01B
TESSITURA DI RAION D'INVERUNO SRL
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
TESSITURA DI RAION D'INVERUNO SRL (MAIN) - TE-00025301	Viale Piemonte 15 Inveruno 20010 Lombardia, Italy	Warping (PR0022), Weaving (PR0033)	GRS

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-04-16

Certification Body

Standard

Status: Valid

Paolo Dumaca
Paolo Dumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign